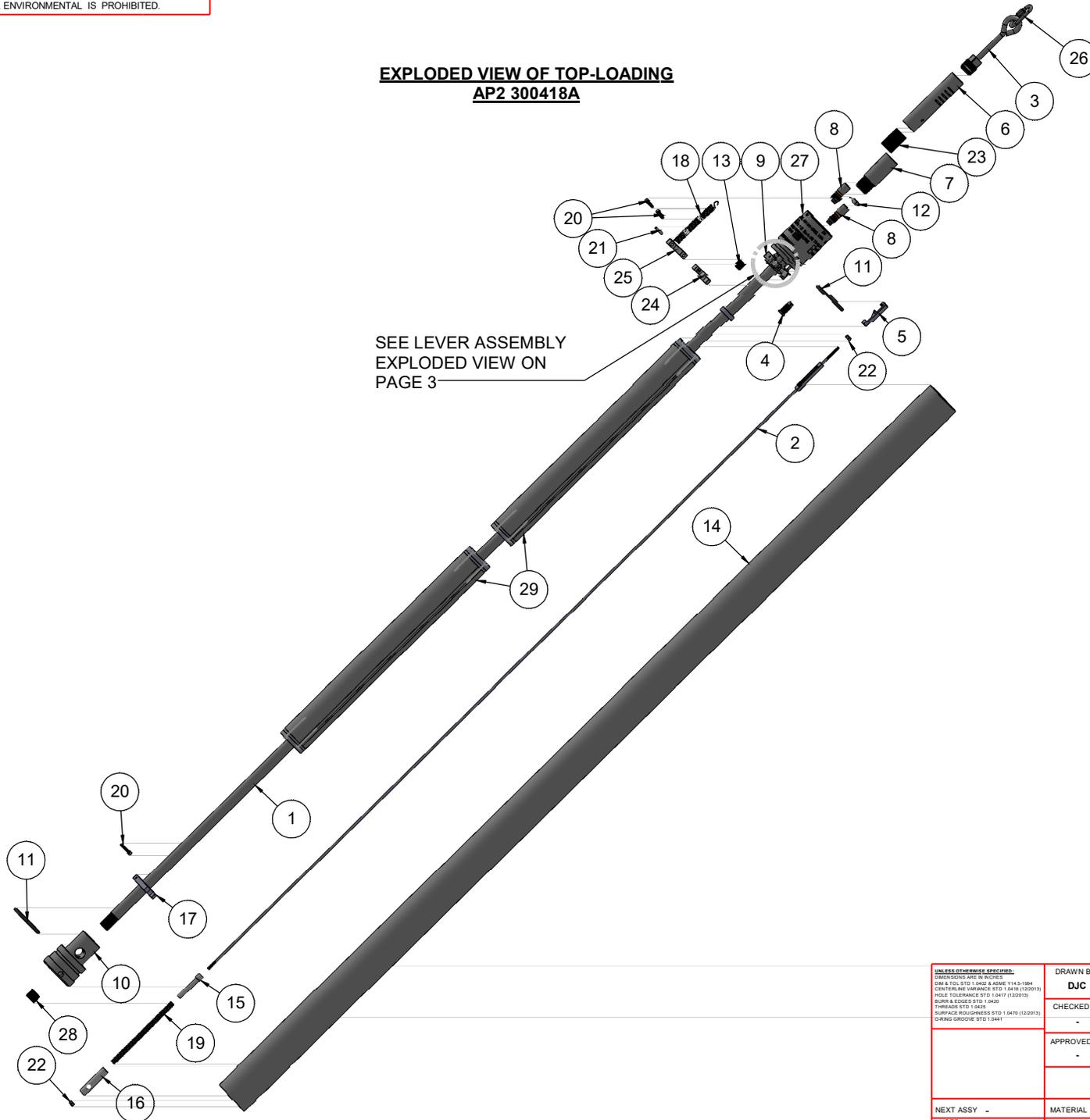


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**EXPLODED VIEW OF TOP-LOADING
AP2 300418A**



SEE LEVER ASSEMBLY
EXPLODED VIEW ON
PAGE 3

<small>UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES DIM & TOL STD: 1.000 & ABOVE: Y14.5-1994 CENTERLINE VARIANCE STD: 1.0416 (1/2013) HOLE TOLERANCE STD: 1.0417 (1/2013) BURN & EDGES STD: 0.0420 THREADS STD: 1.0420 SURFACE ROUGHNESS STD: 1.0470 (1/2013) CURVE RADIUS STD: 1.0441</small>	DRAWN BY	DATE	 2355 BISHOP CIRCLE W, DEXTER, MI. 48130
	DJC	01/21/26	
	CHECKED BY	DATE	
	-	-	
APPROVED BY	DATE	TITLE	
-	-	300418A AP2 TL DISTRIBUTOR/SERVICE DRAWING	
NEXT ASSY -	MATERIAL -	DWG. NO. 95409A	REV.
USED ON -	FINISH -	SCALE 1:8	SHEET 1 OF 3

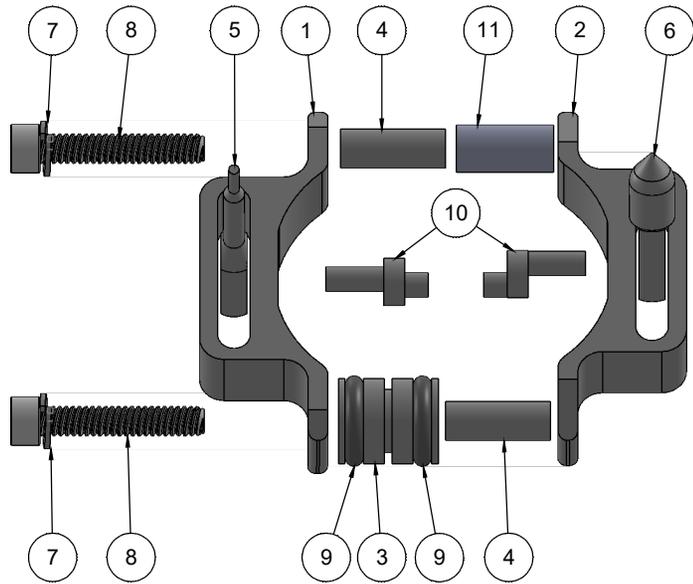
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ITEM	PART #	QTY.	DESCRIPTION
1	300360	1	LONG AP-2C DISCHARGE TUBE ASSY
2	300362	1	LONG AP-2C CONTROL ROD ASSEMBLY
3	300406	1	SUPPORT/EYEB AP2 ASSY 304SS
4	300455	1	SEAT INT AP2 ASSY
5	300456	1	TIKI AP2 ASSY
6	300738	1	CV AP2 TL
7	300739	1	CV 3/8 MXF ASSY 303SS
8	301154	2	AP-2 MAGNET/HOLDER ASSY
9	302902	1	AP2 LONG LEVERS ASSEMBLY
10	42170	1	AP-2C TL BOTTOM PLUG
11	ENV200701	2	O-RING PARKER 2-127 VITON V747-75
12	ENV201517	1	SCREEN AIR INTAK AP-2C 316 SS
13	ENV201518	1	POPPET EXHAUST SEAT LONG AP-2C
14	ENV201557	1	CASING LONG AP2 304SS
15	ENV201564	1	AP-2C BOTTOM SPRING PLUNGER
16	ENV201568	1	AP-2C BOTTOM SPRING CUP
17	ENV201578	1	AP-2C CONTROL ROD GUIDE
18	ENV201705	1	SPRING EXTENSION LONG AP2
19	ENV201718	1	SPRING BOTTOM COMPRESS AP2 LONG
20	ENV201871	3	SCREW 4-40 X 5/8 SKT HEAD 18-8
21	ENV201886	1	PIN SPRING 3/32 DIA X 1/2 LG 18-8 SS
22	ENV201887	2	NUT 4-40 NYLOCK 18-8SS
23	ENV201891	1	NIPPLE 3/8 MPT CLOSE 304SS
24	ENV203358	1	AP-2C UPPER CONTROL ROD GUIDE
25	ENV203359	1	AP-2C SPRING ANCHOR
26	ENV206098	1	QUICK LINK 1/8 300 SERIES SS
27	ENV206119	1	303 SS AP-2C HEAD ROLL-STAMP
28	ENV206290	1	PLUG, 1/4" 316SS COUNTERSUNK HEX
29	ENV301229	2	FLOAT LONG AP-2 ASSY

<small>UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES DIM & TOL STD: 1/4" & ABOVE: 1/4-5-1994 CENTERLINE VARIANCE STD: 1/4" & ABOVE: (1/2)0.013 HOLE TOLERANCE STD: 1/8" & ABOVE: (1/2)0.013 BURN & EDGES STD: 0.040 THREADS STD: 1/4" & ABOVE: (1/2)0.013 SURFACE ROUGHNESS STD: 1.0 & ABOVE: (1/2)0.013 CIRCLING GROUPS STD: 1/4" & ABOVE: (1/2)0.013</small>	DRAWN BY DJC	DATE 01/21/26	 2355 BISHOP CIRCLE W, DEXTER, MI. 48130 TITLE 300418A AP2 TL DISTRIBUTOR/SERVICE DRAWING
	CHECKED BY -	DATE -	
	APPROVED BY -	DATE -	
	NEXT ASSY -	MATERIAL -	
USED ON -	FINISH -	SCALE 1:8	SHEET 2 OF 3

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302902 - AP2 LEVER ASSEMBLY



ITEM	PART #	QTY.	DESCRIPTION
1	ENV201498	1	LEVER INLET AP2 303SS
2	ENV201512	1	LEVER EXHAUST AP2 303SS
3	ENV201513	1	SPACER AP2 LEVER 316SS
4	ENV201514	2	SPACER AP2 LEVER 316SS
5	ENV201519	1	POPPET AIR IN AP2 303SS
6	ENV201522	1	POPPET EXHAUST LONG AP-2C 304
7	ENV201632	2	S.S. LEVER SCREW LOCK WASHER
8	ENV201871	2	SCREW 4-40 X 5/8 SKT HEAD 18-8
9	ENV202100	2	O-RING PARKER 2-009 VITON V747-75
10	ENV203740	2	PIN PIVOT AP2 NITRONIC 60
11	ENV206023	1	TIKI ROLLER

<small>UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES DIM & TOL STD: 1/4IN & ABOVE: 1/4 ±.004 CENTERLINE VARIANCE STD: 1/4 IN: (1/20013) HOLE TOLERANCE STD: 1/8" (1/20013) BURN & EDGES STD: 0.040 THREADS STD: 1/4IN SURFACE ROUGHNESS STD: 1.0470 (1/20013) CIRCLIP GROOVE STD: 1.0441</small>	DRAWN BY DJC	DATE 01/21/26	 2355 BISHOP CIRCLE W, DEXTER, MI. 48130
	CHECKED BY -	DATE -	
	APPROVED BY -	DATE -	TITLE 300418A AP2 TL DISTRIBUTOR/SERVICE DRAWING
NEXT ASSY -	MATERIAL -		DWG. NO. 95409A
USED ON -	FINISH -		SCALE 2:1
			SHEET 3 OF 3